

Coimisiún na Scrúduithe Stáit State Examinations Commission

Leaving Certificate 2012

Marking Scheme

Construction Studies

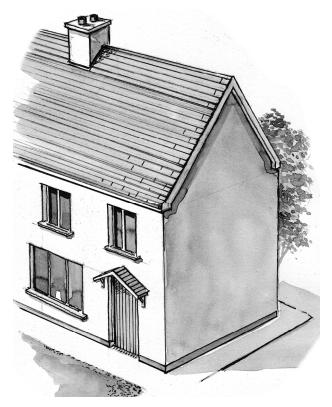
Ordinary Level



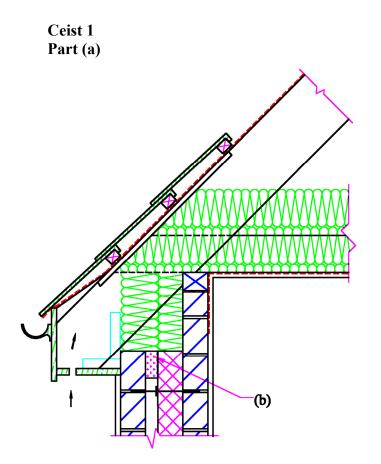
Coimisiún na Scrúduithe Stáit State Examinations Commission

Scrúdú Ardteistiméireachta 2012

Staidéar Foirgníochta Teoiric – Gnáthleibhéal



Construction Studies Theory – Ordinary Level



Specifications

- Concrete tiles
- Softwood battens 44 mm × 35 mm
- Vapour diffuse membrane
- Rafters $150 250 \text{ mm} \times 40 \text{ mm}$
- Roof insulation to comply with current Building Regulations
- Ceiling joists 150 × 50 mm (min)
- 12.5 mm foil-backed plasterboard ceiling with corner seal and skim coat
- Wallplate 100 mm × 75 mm tied to blockwork with wallplate straps.

- - Concrete block inner leaf 100 mm
 - 15 mm internal plaster
 - Wall insulation to comply with current Building Regulations min 100 mm
 - Residual cavity 50 mm
 - Concrete block outer leaf 100 mm
 - 19 mm external render
 - Soffit 12 mm
 - Fascia 25 mm
 - Eaves gutter 100 mm.

Alternative eaves detail showing 250 mm \times 40 mm rafter detail for greater insulation thickness.

N.B. Any alternative detailing which complies with current Building Regulations is acceptable.

Part (b)

Method of closing the cavity at eaves level

- Fitting a proprietary cavity closer (b) in the cavity at the top of the wall
- Fixing a slate (s) across cavity to both leaves.

Ceist 2

Part (a)

External wall insulation

This is an insulation cladding fixed to the outer surface of external walls. It is fitted in a number of stages and consists of different layers.

- The slabs of insulation B are fixed to the surface of the external wall A
- The insulation is fixed using an adhesive and mechanical fixings
- An acrylic render basecoat C is applied to the insulation surface
- A fibre mesh D is embedded in the basecoat C
- This improves the impact resistance along with better tensile strength
- A coloured primer E is applied to the new mesh and basecoat surface
- The primer provides a base for the finish and improves water resistance
- The final coat F is a coloured and textured render applied by trowel or may be sprayed
- This is an acrylic finish giving a durable finish with a range of colours and textures.

Insulation materials used

EPS

- Expanded polystyrene
- The thickness needed is a minimum of 120 mm, to 300 mm is economic
- Attention to detailing around windows and roof soffits
- This will give U-value of $0.25 \text{W/m}^2/\text{K}$

Phenolic Foam

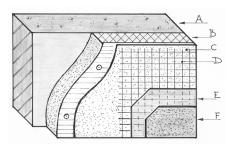
- This insulation has good compressive strength
- It has a low thermal conductivity
- Ideal for use externally
- The thickness needed is 75mm minimum 300 mm economical
- This thickness is a practical solution fits easily around windows doors and roof soffits
- This will give a U-value of 0. 25 W/m²/K

Other insulation materials as appropriate e.g. Gutex cork.

Part (b)

The advantages of external wall insulation

- External wall insulation reduces heat loss from the building
- Reduces heating bills and reduces CO₂ emissions
- No loss of floor area and no internal disruption
- It is a practical efficient way of insulating an existing building
- The external wall becomes a heat store /sink
- The heat is reflected back into the living area of the house
- The surface of the external wall may be enhanced by the application of the new finish
- No visible marks on the surface as the new finish covers all fixing.



Ceist 3 – Domestic cold water Part (a)

Specifications

- Water mains
- Connection to water mains
- Stop valve
- Water supply pipe
- External wall
- Protective sleeve for water supply
- Service pipe insulation
- Stop valve
- Rising main
- Connection to kitchen sink

N.B. Any alternative detailing which complies with current Building Regulations is acceptable.

(a)

Part (b)

- The water pipe should be put into the ground to a depth of one metre (a). Recommended min depth should be 750 mm.
- Last 600 mm of service pipe to be insulated (b).
- Heavy duty, high density polyethylene or polyvinyl chloride (PVC) pipe to be used.

Part (c)

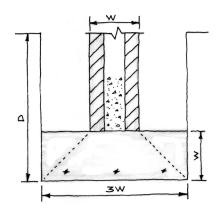
- Reduce water in cistern place object such as bottle of water in cistern
- Use push taps
- Install conical shaped sink rather than rectangular see sketch
- Install dual flush cisterns
- Introduce a rainwater harvesting system
- Install an aerated shower head
- Recycle treated grey water for flushing toilets, gardening and washing items outside the house *other means as applicable*.

Ceist 4

Part (a)

Width and depth of trench

- The minimum width of the foundation is three times the thickness of the wall
- For a 350 mm wide external wall the minimum width is 1050 mm
- The depth of the trench 'D' must be as deep as necessary for the type of ground
- The recommended distance from ground to top of concrete to be min 600 mm
- The bottom of the trench must be below the frost line as freezing and thawing causes problems for foundations.

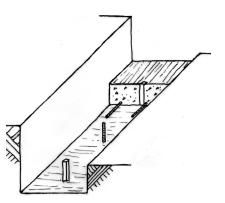




(b)

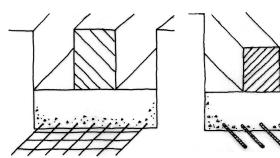
Finish level of concrete in foundation

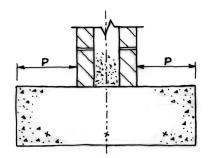
- Wooden or steel pegs are driven into the base of the trench
- The top of these pegs project above the base of the trench by a height equal to the thickness of the foundation.
- The tops of the pegs are levelled using a straight edge and laser level or other.



Reinforcement of foundation

- Mild steel ribbed reinforcing bars are placed near the bottom of the trench 75 mm from bottom of trench where the main tensile strength is needed
- Concrete is poured, vibrated and compacted around the reinforcing steel
- The bars are supported in the trench before the concrete is poured
- Steel mesh reinforcement may also be used.





Position of wall on strip foundation

- The wall is positioned centrally on the foundation
- The projections 'P' on both sides must be equal.

Part (b)

Two environmental reasons why strip foundation is the preferred foundation

- Uses less concrete than raft foundation
- Minimum excavation required, less energy used
- Less steel is used
- Lower carbon footprint than other types of foundations
- Environmentally sustainable.

Ceist 5

Part (a)

- Window board 25 mm
- Window frame 150 mm × 80 mm
- Triple-glazing low-e glass
- Precast concrete window cill
- Mastic and / or taped seals
- D.P.C.
- External plaster 15 mm
- Concrete block outer leaf 100 mm
- Residual cavity 50 mm
- Wall tie
- Thermal insulation 100 mm
- Concrete block inner leaf 100 mm
- Internal plaster 15 mm
- Proprietary cavity closer (b).

Part (b)

- Insulation brought up at the back of the concrete cill to prevent cold bridge
- Fitting an insulated cavity closer.

N.B. Any alternative detailing which complies with current Building Regulations is acceptable.

Ceist 6 - Part (a)

Safety precautions to be observed when lifting a load from a floor

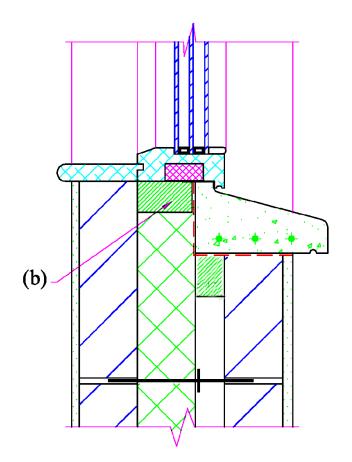
- Stand close to the load, centre yourself over it
- Keep your back straight, bend your knees and squat down to the floor
- Test to see if you can lift the load get help if too heavy
- Get a good grip on the load with both hands
- Keep the load close to your body as you lift
- Keep your back straight during the lifting
- Line of vision to be clear
- Do not twist your body when moving the load
- Make sure the area around the load is tidy and clear of any obstacles
- Do not attempt the impossible.

Reasons

- It is safer working in a clear tidy area
- Care when lifting loads will protect your back
- Precautions listed will help with safe lifting of a load.

Safety precautions to be observed when placing concrete from a ready-mix truck

- Wear a high visibility jacket
- Use correct footwear
- Wear a safety helmet





- Ensure the truck driver can see clearly the work being done
- Ensure the truck is not too near the edge of the foundation trench especially after wet weather
- If the trench is deep it will need side support
- Place the concrete evenly and progress carefully
- Ensure that qualified workers are carrying out the work
- Only adults near the work area.

Reasons

- Workers must be seen and a high visibility jacket is important
- The soil around the trench may be soft and it is important that the truck is parked safely from the edge
- Support for the trench is needed if there is a danger of collapse
- Only qualified workers with a safe pass certificate allowed on site.

Part (b)

Two items of personal protective equipment High visibility jacket

- Should be worn by all workers
- Generally this is a yellow reflective jacket or vest
- The jacket or vest has reflective strips.

The importance of a high visibility jacket

- It is important that workers are visible on a site
- Yellow is a good colour and easily seen
- The high visibility jacket is very important when machinery is being used on site
- It provides extra safety for workers.

Safety helmet

- This is to be worn by all workers on a building site
- The colour is generally yellow
- Other colours are available
- Employers must supply hard hats to workers on site
- Employees must wear a hard hat at all times while work is being carried out
- Visitors to a site must also wear a safety helmet.

The importance of a safety helmet

- The safety helmet protects the head
- It protects the worker from falling objects
- It protects the worker if you hit your head against a solid object
- The worker is visible because of the helmet colour
- It provides extra safety for workers.

Steel cap boots

- This type of footwear must be used by workers on construction sites
- It is used as there is a danger of heavy objects falling on the feet
- Steel cap boots have a steel insert on the toe section
- This gives strength in that area.

The importance of steel toe cap boots

- Many accidents occur on construction sites because of items falling on workers feet
- This type of boot offers protection for the feet
- It provides extra safety for the worker.







Ceist 7 - Part (a)

Planning permission for a living room

Two reasons why it is necessary to apply for planning permission

- This involves a change of use
- The front appearance of the house would be changed
- A new window would be fitted as part of the conversion
- It is a legal requirement when changing the front elevation of a house
- The planning process affords others the opportunity to lodge an objection or make a submission
- The Planning Authority may refuse permission.

Part (b)

Information on the documents is as follows:

Site location map should contain the following information

- Relevant Ordinance Survey Sheet Number
- Direction of North
- Townland where site is located
- Details of features within the vicinity e.g. buildings, crossroads, distances from nearby towns or villages
- Boundaries outlined in red
- Any land which adjoins the site to be developed and owned by the applicant must be outlined in blue
- Wayleaves and right-of-ways to be shown in yellow
- Boundaries must correspond exactly with those on the layout plan
- Location of the site notice/s.

Site notice should contain the following information

- Name and address of applicant
- Type of permission and date of application
- Located as shown in site plan
- A description of the development. It must state if permission is being sought for construction, retention, demolition or alterations
- Must state if the development is a protected structure
- The notice must state that the application may be inspected or purchased at the offices of the relevant Planning Authority within the period of 5 weeks beginning on the date of receipt of the application.

Part (c)

Reason why a planning authority may refuse planning for the conversion

- The development would change the front elevation of the dwelling house
- Defective specifications e.g. floor ceiling height
- Windows could overlook neighbour
- Design out of character with surrounding buildings
- Existing structure may be substandard.

Any other relevant points.

Ceist 8

Rainwater butt

- This is a type of barrel or tank 'A' used to collect rainwater from roofs
- The butt is part of a rainwater harvesting system
- It is connected to the downpipe from the gutter
- It is fitted with an overflow system
- The butt has a tap at the base and a special base 'B' is also available
- Capacity is from 100 to 300 litres
- Some models may have a submersible pump fitted allowing for watering of plants or washing of vehicles.

Wall tie

- This is a special fitting used in the construction of a cavity wall
- It holds the internal and external leaf of a cavity wall together
- This ensures that both leaves act as single unit
- This produces a stronger structure
- The modern wall tie is designed to hold the insulation in place
- The ties are placed at 900mm apart horizontally and 450mm vertically
- Wall ties are made of stainless steel.

Newel Post

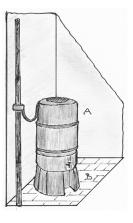
- This is made of hardwood or softwood
- It stands vertically at the top or bottom of the staircase string
- It can also be used on intermediate landings
- It acts as a support for the handrail
- The Newel post is generally 75 mm \times 75 mm or 100 mm \times 100 mm
- It may be square or round in section with shaping at the top
- Further decoration may include carving
- A is Newel post; B is string; C is handrail.

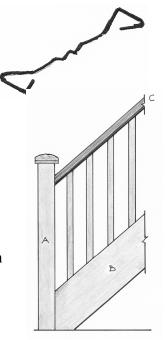
Box Dovetail Joint

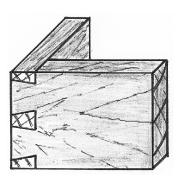
- This is a common joint used in high quality furniture
- The joint is used for the manufacture of box shapes
- It was widely used in drawer construction
- It may be constructed by hand or using special equipment
- The slope of the dovetail is important for maximum strength
- The slope for a dovetail in softwood is usually 1:6
- The slope for a dovetail in hardwood is usually 1:8
- The joint gives decorative appearance if correctly made
- Contrasting woods may be used to highlight the dovetail effect.

Gully trap

- This is a PVC drainage fitting used to collect waste water or rainwater
- It is fitted at the head of the underground drain
- The gully trap may have a back inlet









- The top is square or round and fitted with a plastic grid
- The grid prevents leaves and dirt from entering the drain
- The gully trap always retains a seal of water
- The water seal prevents odours and gases coming up from the drains.

Through and through sawing

- This is a method used to convert logs to boards of a suitable size
- It is also known as plain sawing
- The log is cut straight through during the process
- There is very little waste with this method
- This method produces maximum width of board
- The boards are likely to cup during seasoning
- No particular grain pattern is shown.

Compression joint

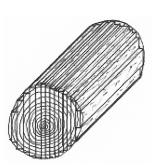
- This joint is used in plumbing
- It is used to join copper and PVC pipes
- The joint is made of brass or PVC and is available in a wide range of sizes
- The ends of the pipes are cut square to form the joint
- The nut and olive are slipped over the pipe
- PTFE tape or mastic is applied to the joint
- The pipe end is then pushed into the joint
- The nut is tightened firmly compressing the olive to form a watertight joint.

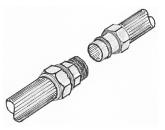
Angle bead

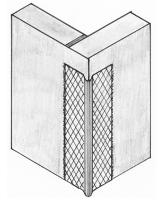
- The angle bead is used in plasterwork
- It is used to provide a true straight corner
- The bead serves to reinforce the plaster in its most vulnerable area
- It may be used internally and externally
- Angle bead is made from stainless or galvanised steel
- Plastic corner beads are available
- The angle bead consists of a solid rib with a mesh flange at either side
- The mesh is fitted to the wall with the rib plumb or level
- The bead is held in place using nails or plaster dabs.

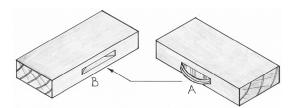
Biscuit joint

- Biscuit joint is used for joining wood
- The joint is ideal when joining boards along the edge
- It may be used in many other jointing positions as well
- A biscuit joiner is used to cut a crescent shaped groove B in the edges to be joined
- The joiner may be set to suit the different size of biscuits
- Usual sizes are given as 0, 10 and 20









- The biscuit A is made from highly compressed beech
- When forming the joint glue is applied to both edges and into the groove
- The biscuits are put in position and cramps used to put pressure on the joint.

Ceist 9 - Part (a)

Joining of front rail to the leg

Haunched Mortise and Tenon joint

- This is the most popular and traditional method used
- It is the method favoured on good quality joinery work
- It is formed using a mortise on the upper part of the leg
- A tenon with a haunch is formed on the top rail
- The mortise is formed with a haunch
- The joint is strong and sturdy
- It has a high glue surface area
- The joint resists twisting and remains stable.

Dowel Joint

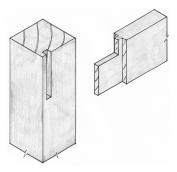
- The top rail and leg could be joined together using dowels
- Dowel holes are drilled into the end of the top rail
- Dowel holes are drilled into the top of the leg at the suitable position
- Dowelling jig is used to drill holes
- The dowels and surfaces are coated with glue and then fitted together
- This is a weak form of joint
- It is weaker than the Mortise and Tenon joint.

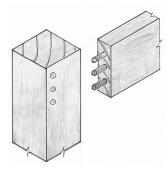
Any other suitable joint

Part (b)

Restoring the table top

- The surface is cleaned thoroughly
- Paint or varnish remover may be used if needed
- The surface is sanded using medium to fine glasspaper
- An electric sander may be used
- Deep marks could be repaired
- The surface may need to be lightly planed to remove some of the marks
- Steel wool may be used to produce a smooth finish
- The surface is then cleaned off using white spirits
- A further light sanding is carried out before applying the chosen finish.









Part (c) Suitable applied finish for the tabletop Suitable finishes

- Varnish
- Wax
- Oils / Danish oil
- Lacquer

The preparation of the wood for each finish is similar.

Applying a varnish finish

- The surface is prepared as described
- The first coat of varnish is applied
- The surface is lightly sanded
- A second coat of varnish is then applied
- The varnish is applied using a good quality brush.

Applying a lacquer finish

- This finish is applied to a well prepared surface
- The finish is sprayed on to the surface
- This produces a high quality finish.

Applying a wax finish

- The wax is applied with a cloth
- It is applied in very light layers
- The layer is allowed to dry
- It is then buffed
- Further layers are applied as needed.

Applying an oil finish

- The surface is prepared as described
- The first coat of oil is applied
- The surface is then lightly sanded
- A second and third coat may be applied
- Oil is applied using a clean lint free cloth.





Question 1 – Eaves detail			
Details	Marks		
Part (a)			
Concrete tiles	5		
Softwood battens 44×35 mm	5		
Breathable membrane	5		
Rafters 150 × 40 mm / 250 mm × 40 mm	5		
Roof insulation to comply with current Building Regulations	5		
Ceiling joists 150 × 40 mm	5		
12.5 mm foil-backed plasterboard ceiling with skim coat	5		
Wallplate 100 × 75 mm	5		
Internal plaster and external render	5		
Concrete block inner leaf 100 mm	5		
Wall insulation to comply with current Building Regulations	5		
Residual cavity 50 mm	5		
Concrete block outer leaf 100 mm	5		
Fascia and soffit board	5		
Eaves gutter 100 mm	5		
Ventilation path	5		
Any 7 of the above details (5 marks each) Sub-total	35		
Three typical dimensions	5		
Part (b)			
Method of closing cavity at eaves level	4		
Draughting, accuracy and scale (excellent, good, fair) 6 4 2	6		
Total	50 marks		

Details	Marks
Part (a)	
Method of applying external insulation – Notes	
Valid description one	6
Valid description two	6
Details of external surface finish to the insulation	6
Type and thickness of insulation (3 marks + 3marks)	6
External insulation – Sketch	
Valid detail	4
Valid detail	4
Quality of sketch (excellent, good, fair) 8 6 4	8
Part (b)	
External insulation	
Advantage one	5
Advantage two	5
Total	50 mark

Question 3 – Mains	water supply	7	
Details			Marks
Part (a)			
Connection to water mains			5
Stop valve			5
Water supply pipe			5
External wall			5
Protective sleeve for water supply			5
Service pipe insulation			5
Stop valve			5
Rising main			5
Connection to kitchen sink			5
Typical type of material			5
Typical size of pipework			5
Any 6 of the above details (5 marks each)		Sub-total	30
Quality of sketch	(excellen 8	t, good, fair) 6 4	8
Part (b)	0	6 4	
Two design details that would prevent the wa from freezing	ter in the ma	ains supply	
Designs details		$(2 \times 3 marks)$	6
Part (c)			
Two ways to reduce the use of treated water			
Two ways		$(2 \times 3 marks)$	6
		Total	50 marks

	N/ 1
etails	Marks
Part (a)	
Width and depth of trench	
Primary communication of relevant information	6
Other communication of relevant information	4
Finish level of concrete in foundation	
Primary communication of relevant information	6
Other communication of relevant information	4
Reinforcement of foundation	
Primary communication of relevant information	6
Other communication of relevant information	4
Position of wall on strip foundation	
Primary communication of relevant information	6
Other communication of relevant information	4
Part (b)	
Two environmental reasons why a strip foundation is the preferred foundation type	
Reason one	5
Reason two	5
Total	50 marl

Question 5 – Window cill	
etails	Marks
Part (a)	
Window board 25 mm	5
Window frame 150 mm × 80 mm	5
Triple-glazing low-e glass	5
Precast concrete window cill	5
Mastic and / or taped seals	5
D.P.C.	5
External plaster and Internal plaster 15 mm	5
Concrete block outer leaf 100 mm	5
Residual cavity 50 mm	5
Wall tie	5
Thermal insulation 100 mm	5
Concrete block inner leaf 100 mm	5
Proprietary cavity closer	5
Any 7 of the above details (5 marks each) Sub-total	35
Three typical dimensions	5
Part (b)	
Design detail to prevent the formation of a thermal / cold bridge at the concrete cill	
Valid design detail	4
Draughting, accuracy and scale (excellent, good, fair) 6 4 2	6
Total	50 marks

Question 6 -	· Safety			
Details				Marks
Part (a)				
Safety precautions when lifting a load				
Precaution one				4
Precaution Two				4
Reasons				2
Safety precautions when placing concrete in	n a foundation	:		
Precaution one				4
Precaution two				4
Reasons				2
Part (b)				
Two items of personal protective equipmen site	it to be worn of	n a buil	ding	
Item One				
Valid detail - note				5
Sketch	(excellent, 5	good, 3	fair) 2	5
Importance of item one				5
Item two				
Valid detail - note				5
Sketch	(excellent, 5	good, 3	fair) 2	5
Importance of item two				5
			Total	50 mark

etails	Marks
ctails	1 v1 a1 K5
Part (a)	
Reasons for planning permission to convert a garage – Notes	
Reason one	6
Reason two	6
Part (b)	
Site location map	
Valid detail one	5
Valid detail two	5
Valid detail three	5
Site notice	
Valid detail one	5
Valid detail two	5
Valid detail three	5
Part (c)	
Reason why a planning authority may refuse planning permission for the proposed conversion	
Valid detail	8
Total	50 marks

Question 8 - Terms				
etails				
Item one				
Primary communication of relevant information	6			
Other communication of relevant information	4			
Item two				
Primary communication of relevant information	6			
Other communication of relevant information	4			
Item three				
Primary communication of relevant information	6			
Other communication of relevant information	4			
Item four				
Primary communication of relevant information	6			
Other communication of relevant information	4			
Item five				
Primary communication of relevant information	6			
Other communication of relevant information	4			
Total	50 mark			

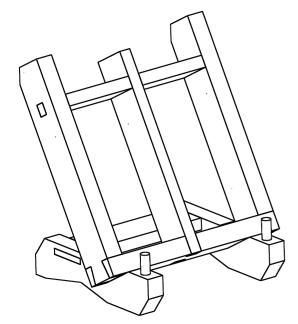
etails				Marks
Part (a)				
Suitable joint for joining rail and leg – Notes				
Name				4
Suitability of joint				4
Sketch of joint				
Quality of sketch	(excellent 6	good 4	fair) 2	6
Part (b)				
Preparation of top – notes				
Valid detail one				6
Valid detail two				6
Preparation of top – Sketch				
Quality of sketch	(excellent 4	good 3	fair) 2	4
Part (c)			_	
Suitable applied finish				
Name of finish				4
Application of finish – Notes				
Valid detail one				6
Valid detail two				6
Quality of sketches	(excellent 4	good 3	fair) 2	4
			Total	50 mar



Scrúdú Ardteistiméireachta 2012 Leaving Certificate Examination 2012

Scéim Mharcála Marking Scheme

(150 marc)



Staidéar Foirgníochta Triail Phraticiúil

Construction Studies Practical Test

Construction Studies 2012 Marking Scheme – Practical Test

Note:

The artifact is to be hand produced by candidates without the assistance of machinery. However the use of a battery powered screwdriver is allowed.

Where there is evidence of the use of machinery for a particular procedure a penalty applies.

Component is marked out of 50% of the marks available for that procedure.

M	A
	1
	2
	3

A	OVERALL ASSEMBLY	MARKS
1	Overall quality of assembled artifact	8
2	Dowel located and fitted correctly	4
3	Design and applied shaping to edges design shaping (2 × 2 mar.) 	ks) 4
	То	tal 16

	B	MARKING OU	U T	Marks
M	1	Left side - vertical • joints - mortice - dovetail • top slopes	(2 marks) (2 marks) (1 mark)	5
	2	Right side - vertical • joints - mortice - dovetail • top slopes	(2 mark) (2 marks) (2 marks) (1 mark)	5
	3	Middle – vertical • joints - bridle - halving	(2 marks) (2 marks)	4
	4	 Bottom rail joints - dovetail pins trenches 	(2 × 2 marks) (2 marks)	6
	5	Top rail • joints - tenons - halving	(2 × 2 marks) (2 marks)	6
	6	Base - left and right mortices notches chamfers	(2 × 2 marks) (4 × 2 marks) (4 × 1 marks)	16
	7	Base – back rail - tenons	(2 × 2 marks) Total	4 46

TWO SIDES	С	PROCESS	SING	Marks
M	1	Shaping chamfers	(2 × 1 mark)	2
	2	Two mortices	(2 × 3 marks)	6
	3	Dovetails slopes shoulders 	(4 × 2 marks) (4 × 1 marks)	12
			Total	20

MIDDLE VERTICAL	D	PROCESSING	Marks
F	1	Bridle joint - bottom • sawing vertically • trenching (2 × 1 mark) (2 marks)	
	2	Halving joint - top • sawing across grain • paring trench (2 × 1 mark) (1 mark)	
		Tota	l 7

BOTTOM RAIL	Ε	PROCESSIN	Ľ	Marks
	1	Two dovetail pins		
		 sawing vertically 	(4 × 1 marks)	
		• trenching	(2 × 2 marks)	8
	2	Bridle joint		
MIR/		• sawing across the grain	(4 × 1 mark)	
		• paring trench	(2 × 1 mark)	6
			Total	14

TOP RAIL	F	PROCESSING	Marks
	1	Two tenons• sawing vertically(4 × 1 mark)• sawing shoulders(4 × 1 mark)	8
	2	Trench• sawing shoulders(2 × 1 mark)• paring trench(1 mark)	3
		Total	11

BASE - SIDES	G	PROCESSING	Marks
	1	Chamfers (4 × 1 mark)	
			4
	2	Two mortices $(2 \times 3 \text{ marks})$	
			6
	3	Shaping slopes (8 × 2 marks)	16
	4	Holes - screws	
Ê.		• drilling and countersinking	
		screws + position $(2 \times 2 \text{ marks})$	4
		Total	30

BASE - BACK RAIL	Η	PROCESSING	Marks
	1	Two tenons• sawing vertically(2 × 2 marks)• sawing shoulders(2 × 1 mark)	6
		Total	6