

## Coimisiún na Scrúduithe Stáit State Examinations Commission

## **LEAVING CERTIFICATE 2010**

## **MARKING SCHEME**

## **CONSTRUCTION STUDIES**

## **ORDINARY LEVEL**





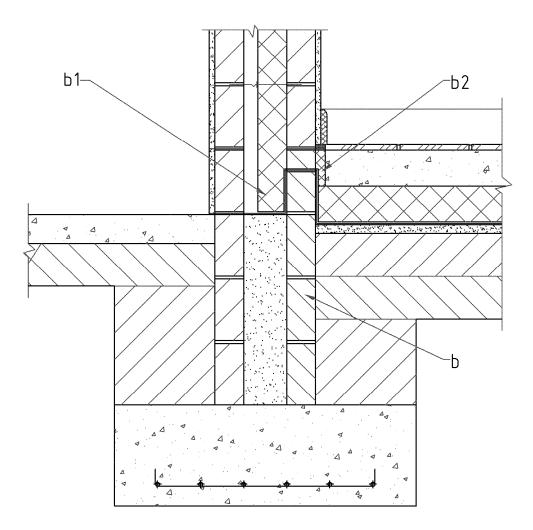
Scrúdú Ardteistiméireachta 2010

## Staidéar Foirgníochta Teoiric – Gnáthleibhéal



Construction Studies
Theory – Ordinary Level

#### Ceist 1 Part (a)



#### Specification

- 100 mm concrete footpath/ground level
- 19 mm external render
- 100 mm concrete block outer leaf
- D.P.C
- 50 mm residual cavity
- Wall tie
- 100 mm HD thermal insulation
- 100mm concrete block inner leaf
- 13mm internal plaster
- Skirting board 120 x 20 mm

- 20 mm quarry tiles with seal between wall and floor
- 150 mm concrete floor
- 150 mm floor insulation
- Perimeter insulation
- D.P.M. /radon barrier
- Hardcore and sand blinding
- Inside leaf (b)-100 mm thermal blocks
- Concrete fill
- Reinforced concrete foundation

N.B. Any alternative detailing which complies with current Building Regulations is acceptable.

#### Part (b)

#### Design detail to prevent a thermal/cold bridge at concrete floor and external wall

- Inner leaf built with thermal blocks k value 0.20 W/m/K from foundation to floor level- b
- Cavity insulation overlaps floor insulation b1
- Insert perimeter insulation at floor level b2
- Flexible seal between wall and floor

#### Part (a)

#### Injecting insulation into the cavity

- This operation is carried out by specialist companies registered with SEAI and specialise in insulation of houses.
- Holes of 22mm diameter are drilled through the external leaf
- These holes are spaced at 800mm horizontally and at 1350mm vertically
- Extra holes are drilled beneath window cills and above window and door heads. This is to ensure proper filling of the cavity
- The insulation in the form of polystyrene bead is then pumped into the cavity
- As the pumping takes place a light coating of strong glue is applied to the beads
- When the glue sets the beads will form a solid structure
- When the pumping is complete the holes are filled and blended in with the external finish.

#### Part (b)

#### Advantages of injecting insulation into cavity

- Reduces the heat loss through walls
- The house will be warmer and energy bills are reduced
- Higher U-value
- No interference with the internal surface of the walls, radiators, sockets etc.
- The floor area remains the same
- It is an economical method of improving insulation of an existing wall.

MINNINUXINNIN

#### Disadvantages of injecting insulation into cavity

- The cavity is bridged and this may cause problems in exposed sites
- Damp may travel across the filled cavity
- The marks of the holes are visible on the external walls
- The beads may not fill the cavity completely

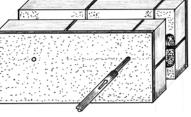
#### Part (c)

#### The attic of this house may be insulated as follows **Insulation quilt**

- Placing quilt fibre glass between and over the joists
- 100mm is placed between the joists
- 200 300mm is then place at right angles and on top of the joists
- A vapour barrier should be placed on the warm side of the insulation
- The attic should be ventilated above the insulation
- Other quilt types that may be used are: sheep wool, rockwool, cork board

#### **Blown insulation**

- This is where the insulation is blown into the attic space
- A specialist contractor is required to carry out this operation
- The materials used are shredded glass fibre, mineral fibre or cellulose fibre

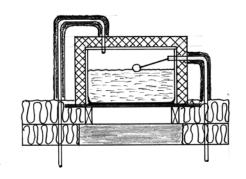


#### **Rigid insulation**

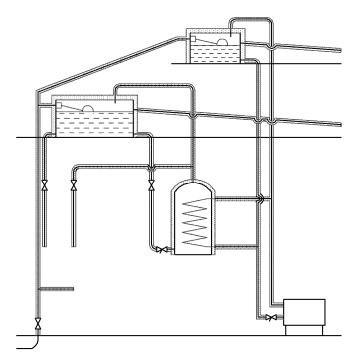
- Expanded polystyrene board may be used
- Extruded polystyrene board may be used
- Mineral fibre rockwool batts
- Sheet cork

#### The water storage tank

- The tank is insulated on the sides and on top
- Insulation is not placed under the tank
- Rigid insulation is usually used in this situation e.g. polystyrene board of thickness 65 mm 100 mm is used
- The pipes are also insulated in pipe section form



#### Ceist 3 Part (a)



- 15 mm water supply to expansion tank
- Insulated expansion tank with ballvalve

#### **Secondary circulation**

- 15 mm rising main with stop cock
- Insulated storage tank and ballvalve
- 22 mm min overflow
- 22 mm cold feed with insulation from storage tank to indirect hot water cylinder
- Control valve
- Drain off valve
- Insulated indirect hot water cylinder
- 22 mm expansion pipe with insulation from indirect hot water cylinder
- 22 mm hot water supply

#### **Primary circulation**

- 22 mm overflow min
- 22 mm cold feed with insulation from expansion tank
- 28 mm primary return typical
- Drain off valve
- Wood burning stove
- 28 mm primary flow typical
- 22 mm expansion pipe with insulation

#### Part (b)

#### Advantages of using wood burning stoves to heat domestic hot water

- Wood is renewable and less expensive
- Modern wood burning stoves are highly efficient
- Stoves are designed to heat domestic hot water
- Trees will almost re-absorb as much CO<sub>2</sub> released by burning wood
- Wood burning stoves can supplement other forms of central heating
- The world supply of fossil fuels is dwindling making wood burning stoves a viable option
- Wood logs are essentially made from waste wood inexpensive, recycled, carbon neutral
- Homes with wood burning stoves feel warm and inviting.
- Grow your own wood, fast growing species e.g. willow

#### Part (a)

#### Ensuring that the doorframe is assembled square prior to fitting the door

- The frame has three parts, two jambs and the head
- The top is joined to the two jambs using a rebated butt joint
- The head is fitted to the jambs and nailed /screwed together
- One corner is checked for square using a large steel square
- Then a brace piece is fixed at that corner within the rebate
- A cross piece is fitted at the bottom to secure the correct width

#### Part (b)

#### The door frame is fitted as follows

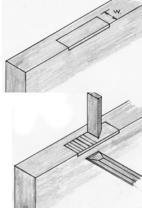
- The door frame is placed in the opening
- The jambs are fitted plumb with the brace and spacer holding it square
- The frame is fitted up against the lintel
- Small wedges may be used to firm the frame in position
- Special fixing screws, rawl bolts/ anchor fixings to fix the frame to the concrete block wall
- Special fixing brackets may also be used to fit the frame to the blockwork

#### Part (c)

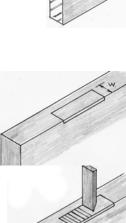
#### Fitting the hinge

- A butt hinge is normally used for this door
- The position of the hinge is marked on the door edge
- Two lines are marked to show the ends of the hinge
- The width of the hinge is used to set the marking gauge
- The gauge is also used to mark the thickness of the hinge leaf
- A sharp bevel edged chisel is used to remove the waste
- Router with jig is often used
- The trench is slightly sloped on the outer edge









#### Part (a)

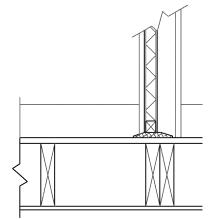
#### Specification

- Plasterboard ceiling
- 225 x 50 mm ceiling joists
- Tongued and grooved floor
- Typical 15 mm door saddle
- Typical 120 x 20 mm skirting board
- Typical 70 x 20 mm architrave
- Standard flush internal door
- Typical 110 x 44 mm door frame
- Typical 70 x 20 mm architrave
- Typical 120 x 20 mm skirting board

#### Part (b)

## Method that will help reduce the transmittance of sound through the stud partition

- Fitting rigid, semi-rigid or flexible mineral wool between studs
- Using acoustic sealing tape between the stud partition and surrounding walls
- Fitting acoustic plasterboard to the partition
- Fixing double plasterboard slabs on each side, joints staggered
- Fitting barrier mats / grommets around openings for pipes
- Constructing a double stud partition wall with acoustic quilt fitted between the studs
- Using any other proprietary sound proofing material



#### Ceist 6

#### Part (a)

#### Safety - painting of an external wall

- Visually check to ensure the ladder is in good condition
- Ensure the ladder is on firm level ground
- The ladder should be placed at 1:4 angle
- Do not over reach from a ladder
- Maintain three points of contact
- Ensure the ladder is not in way of traffic
- Area guarded by cones around ladder
- Secure the ladder and have the help of another person to hold ladder

#### Reasons

- Safety depends on the condition of the ladder
- The angle is important too steep or too flat dangerous
- Overreaching is very dangerous
- The user must be aware of people and traffic
- Two feet on same step and belt buckle inside the rails prevents overreaching

#### Safety precautions to be observed when using a veneering knife

- Use a good quality sharp knife
- Place the veneer on a solid sound firm surface

- Use an edge to guide the knife
- Run the knife lightly and pass over the cut several times
- Keep firm pressure on the straight edge
- Concentrate on the work being carried out
- Watch out for slippage of the knife

#### Reasons

- Veneer cutting is safer on a solid surface
- A sharp knife is easier and safer to use
- Good straight edge keeps the knife on the correct cut
- Concentration is always important

#### Safety precautions to be observed when using jig saw to cut a wooden panel

- Ensure the wood is firmly clamped to a solid surface
- Ensure the lead is well clear of the cutting blade
- Cut slowly and carefully especially at the start of the cut
- Only one person at workpiece
- Concentrate on the work being carried out
- Use correct eye/face protection

#### Reasons

- It is dangerous for the user if the wood moves about
- If the lead touches the blade it is dangerous
- Cutting slowly and concentrating helps the safety
- Mask ensures dust is not being inhaled
- Eye protection ensure no particles getting into the eyes

#### Part (b)

#### Safety when using electrical tools out-of-doors

#### **Dry conditions**

- Ensure the work is being carried out in dry conditions
- Use double insulated tools
- Electricity and water very dangerous.

#### **Electrical Leads**

- Make sure the leads are in good condition.
- Damaged leads are very dangerous and should never be used
- Ensure that all connections are in good condition as faulty connections lead to accidents

#### Voltage

• Use 110 volt powered equipment out - of - doors

#### **Eye protection**

- Use correct eye/face protection as appropriate
- Important that eyes are protected
- Dust is harmful to the respiratory system
- Concentration is important



#### Part (a)

#### Collection and discharge of rainwater -

- Eaves gutter 125 mm typical
- Downpipe 65 mm typical

#### Collection and discharge of rainwater -

- Rainwater is collected into gutter from sloping roof
- Stopends prevent rainwater from flowing over the ends of the gutter
- Rainwater runs into the downpipe through outlets in the gutter
- Rainwater flows down the downpipe to the gully or back inlet gully



#### Part (b)

## Conveyance of rainwater from gully trap to storage tank – see sketch

- Underground piping
- Filter at A or B in diagram
- Storage tank with overflow to sump
- Submersible pump in tank with cleaning access

#### **Description**

- Rainwater flows from gully trap to underground piping
- Filter between gully trap and storage tank traps sediment
- Filter can be accessed from top for maintenance/cleaning
- Filtered water flows into storage tank
- Tank contains rainwater which can be re-used as grey water only
- Submersible pump pumps water back to the house

#### Part (c)

#### Advantages of storing rainwater

- Helps reduce domestic water consumption
- Rainwater is less damaging on appliances and reduces the amount of detergents required for washing
- Reduces the volume of surface water going into drains and reduces the risk of flooding
- Reduces wastage of expensive chlorinated drinking water
- Raises awareness of climate change and water shortage

#### Uses for stored rainwater

- Ideal for watering vegetables gardens, plants, flowers etc. no chlorine
- Used for washing machines, toilets and household tasks
- Used for outdoor cleaning e.g. power washing, car washing

#### **Concrete lintel**

- This is a reinforced concrete beam
- Pre-stressed concrete lintels are widely used in construction
- The lintel spans the opening over a window or door
- It transfers the load from above the door or window to the wall at either side
- The lintel carries the weight of the blockwork or brickwork
- The length of a lintel depends on the width of opening
- Special steel lintels and RSJ may also used

#### Door saddle

- This is made of hardwood or softwood of typical section 110 x 15
- It is fixed at the bottom of the door frame
- The saddle is cut and shaped to fit neatly around the frame
- It gives clearance between floor and the bottom of the door
- It forms a neat finish to the space under the door
- The door saddle may be made of hardwood or softwood
- The saddle also covers the joint between two different floor coverings

#### Triple glazing

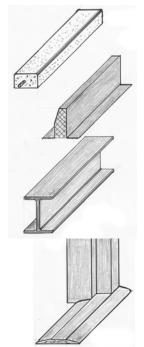
- With triple glazing three layers of glass are used
- By using three layers the panel is a better insulator, better acoustic performance
- Triple glazing improves the U-value of the window
- The third layer is designed to reduce heat loss and is ideal in exposed sites
- It helps provide a comfortable indoor temperature
- There is less condensation when triple glazing is used

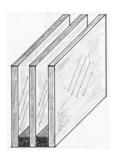
#### Mortice and tenon joint

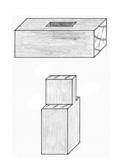
- It is widely used in the manufacture of furniture, doors and windows
- A mortice is formed in one piece
- A tenon is cut and formed on the other piece
- The tenon fits neatly into the mortice
- The ideal proportion for the tenon is one third of the thickness

#### **Quarter sawing**

- This is a method used to convert logs into suitable sizes
- The sawing is carried out by cutting in line or parallel to the rays
- It is also referred to as radial sawing
- This method of conversion produces an attractive grain pattern especially in oak. This is called silver grain.
- The boards are stable and wear evenly
- This is an expensive method of conversion
- It is labour intensive as the log has to be rotated for each cut









#### Window cill

- Generally this is a reinforced concrete unit fitted under the window, can be stainless steel
- The cill may support the window
- The surface of the cill slopes downwards from the window to carry the rainwater away from the window and wall
- A drip is formed on the underside of the cill to prevent water getting back to the wall
- The length of window cills varies to suit the opening
- A window cill may also be made of PVC, stone or wood

#### **Energy rating**

- This is an indication of the energy performance of a house
- It also takes into account CO<sub>2</sub> emissions associated with the dwelling energy use
- It takes into account all components of the building
- It is generally referred to as the BER of a dwelling. BER is Building Energy Rating
- A BER makes the energy performance of a home visible to the purchaser
- It is similar to the energy label on a fridge with a scale of A-G
- An energy rating of A is the most efficient and G is the least efficient
- A BER has to be provided when houses are sold or rented and is compulsory since January 1<sup>st</sup> 2009

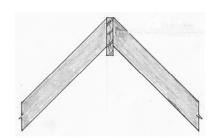
# The first control of the control of

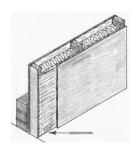
#### Ridge board

- The ridge board is a horizontal member fitted between the top ends of the rafters
- It forms the apex of the roof
- The ridge board gives rigidity and straightness to the roof
- Opposite rafters are nailed to it
- The ridge board is generally made of softwood

#### Vapour barrier

- This is a continuous membrane placed on the warm side of insulation
- It slows the diffusion of water vapour into the insulation the 5: 1 rule
- It is used in timber frame external walls
- It is used in flat roof construction
- It is used in pitch roof attic development
- The vapour barrier is part of insulated plasterboard





#### Part (a)

#### Repair rather than replace wooden windows

- Conserve existing wooden frames for environmental reasons
- Retain original features / style / character / workmanship
- Modern windows may not suit the building
- Reduce costs, sustainable
- Repairing is a much less disruptive process

#### Part (b)

#### **Components - see sketch**

- Window frame / rebate
- Broken glass
- Scraping out rebate
- Tool removing / replacing glazing pins / fasteners
- Installing new glass
- Application of new glazing compound, mastics

#### **Description**

- Removal of broken glass and pins/ fasteners from rebate
- Cleaning / sanding of rebate
- Application of primer to rebate to prevent absorption of oils
- Application of glazing compound into rebate to act as a settling bed
- Insert glass and install glazing pins / fasteners
- Apply glazing compound to perimeter bevelled
- Shape or trim off any excess compound

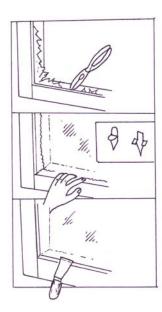
#### Part (c)

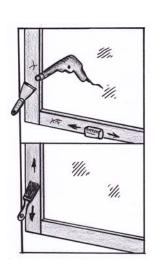
#### **Components – see sketch**

- Floor beneath window protected with cloth
- Use of sandpaper, scraper, chemical stripper or heat gun
- Taping over hinges, catches and glass perimeter
- Application of primer, undercoat and final coats

#### **Description**

- Protect floor underneath window with cloth
- Use sandpaper, scraper, chemical stripper or heat gun to remove old paint
- Ensure all surfaces are clean and dry prior to painting
- Use masking tape to protect hinges, catches and glass from paint
- Apply primer and / or undercoat with brush
- Apply final coat(s) with paint brush
- Apply brush in the direction of the grain





Question 1				
Details	Marks			
Part (a)				
19 mm external render and 13 mm internal plaster	5			
100 mm concrete block outer leaf	5			
D.P.C	5			
50 mm residual cavity	5			
Wall tie	5			
100 mm thermal insulation	5			
100mm concrete block inner leaf	5			
Skirting board 120 x 20 mm	5			
20 mm quarry tiles with seal between wall and floor	5			
150 mm concrete floor	5			
150 mm floor insulation	5			
D.P.M. /radon barrier	5			
Hardcore and sand blinding	5			
Concrete fill / foundation blocks	5			
Reinforced concrete foundation	5			
Any 7 of the above details (5 marks each) Sub-total	35			
Any four typical dimensions	4			
Draughting, accuracy and scale (excellent, good, fair)	8			
Part (b)				
Show on drawing				
Design detail to prevent a thermal/cold bridge at the junction of the concrete	3			
floor and the external wall  Total	50			
Dimensions given are typical dimensions				
Dimensions given are typical atmensions				

Question 2	Question 2				
etails	Marks				
Part (a)					
Injecting the insulation into the cavity - Notes					
Valid description one	4				
Valid description two	4				
Type of insulation	4				
Injecting the insulation into the cavity - Sketch					
Valid detail	4				
Quality of sketch (excellent, good, fair)	5				
Part (b)					
Injecting the insulation into the cavity					
One advantage	4				
One disadvantage	4				
Part (c)					
Insulating the attic and the water storage tank - Notes					
Valid detail one	4				
Valid detail two	4				
Insulating the attic and the water storage tank - Sketch					
Type of insulation	4				
Thickness of insulation	4				
Quality of sketch (excellent, good, fair)	5				
Total	50				

Question 3			
Details	Marks		
Part (a)			
Secondary circulation			
15 mm rising main with stop valve	4		
Insulated storage tank and ballvalve	4		
22 mm overflow	4		
22 mm cold feed with insulation from storage tank to hot water cylinder	4		
Insulated indirect hot water cylinder	4		
22 mm expansion pipe with insulation from indirect hot water cylinder	4		
22 mm hot water supply	4		
Primary circulation			
15 mm water supply to expansion tank	4		
Insulated expansion tank with ballvalve	4		
22 mm overflow	4		
22 mm cold feed with insulation from expansion tank	4		
28 mm primary return	4		
Wood burning stove / back boiler	4		
28 mm primary flow	4		
22 mm expansion pipe with insulation	4		
Valves	4		
Any 9 of the above details (4 marks each) Sub-total	36		
Quality of sketch (excellent, good, fair)	6		
Part (b)			
Advantages of using a wood burning stove			
Advantage one	4		
Advantage two	4		
Total	50		

Question 4	
<b>Details</b>	Marks
Part (a)	
Doorframe is assembled square prior to fitting the doo	r - Notes
Valid description one	3
Valid description two	3
Doorframe is assembled square prior to fitting the doo	r - Sketch
Sketch	4
Quality of sketch (exce	llent, good, fair) 5
Part (b)	
Doorframe is fitted in the block wall - Notes	
Valid description one	3
Valid description two	3
Doorframe is fitted in the block wall - Sketch	
Sketch	4
Quality of sketch (exce	llent, good, fair) 5
Part (c)	
Suitable hinge for the door - Sketch	
Quality of sketch (exce	llent, good, fair) 5
Fitting hinge to the door - Notes	
Valid detail one	3
Valid detail two	3
Fitting hinge to the door - Sketch	
Sketch	4
Quality of sketch (exce	llent, good, fair) 5
	Total 50

Question 5			
etails	Marks		
Part (a)			
Plasterboard ceiling	4		
225 x 50 mm ceiling joists	4		
Tongued and grooved floor	4		
Door saddle	4		
120 x 20 mm skirting board	4		
70 x 20 mm architrave	4		
Internal door	4		
110 x 44 mm door frame	4		
70 x 20 mm architrave	4		
120 x 20 mm skirting board	4		
Any 9 of the above details (4 marks each) Sub-total	36		
Draughting, accuracy and scale (excellent, good, fair)	8		
Part (b)			
Show on the drawing			
Method that will help reduce the transmittance of sound through stud partition	6		
Total	50		

Question 6		
etails		
Part (a)		
Safety precautions using a ladder when painting an external wall		
Precaution one	5	
Precaution two	5	
Reasons	4	
Safety precautions when using a veneering knife to cut veneers		
Precaution one	5	
Precaution two	5	
Reasons	4	
Safety precautions when using a jig saw to cut a wooden panel		
Precaution one	5	
Precaution two	5	
Reasons	4	
Part (b)		
Safety precautions when using electrical tools out-of doors - Notes		
Precaution one	2	
Precaution two	2	
Safety precautions when using electrical tools out-of doors - Sketch		
Quality of sketch (excellent, good, fair)	4	
Total	50	

Question 7	
etails	Marks
Part (a)	
Collection and discharge of rainwater - Sketch	
Eave gutter - typical 125 mm	4
Downpipe - typical 65 mm	4
Quality of sketch (excel	llent, good, fair) 5
Collection and discharge of rainwater - Notes	
Valid description one	4
Valid description two	4
Part (b)	
Conveyance of rainwater from gully trap to storage tar	ık - Sketch
Storage tank and Underground piping	4
Filter	4
Quality of sketch (excel	llent, good, fair) 5
Conveyance of rainwater from gully trap to storage tar	ak - Notes
Valid description one	4
Valid description two	4
Part (c)	
Advantages of storing rainwater and uses of stored rain	ıwater
Valid advantage and use one	4
Valid advantage and use two	4
	Total 50

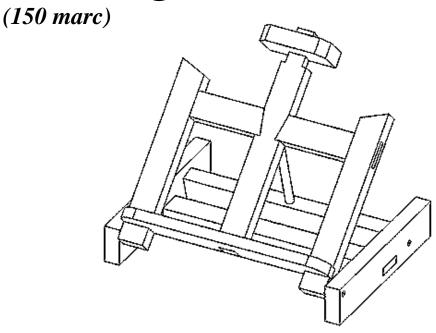
Question 8					
etails					
Item one					
Primary communication of relevant information	6				
Other communication of relevant information	4				
Item two					
Primary communication of relevant information	6				
Other communication of relevant information					
Item three					
Primary communication of relevant information					
Other communication of relevant information					
Item four					
Primary communication of relevant information	6				
Other communication of relevant information					
Item five					
Primary communication of relevant information	6				
Other communication of relevant information	4				
Tot	al 50				

etails	Marks		
Part (a)			
Reasons for repairing rather than replacing wooden windows			
Valid reason one	4		
Valid reason two	4		
Part (b)			
Replacing broken pane of glass - Notes			
Window frame / rebate Broken glass / Cleaning out rebate	4		
Tool removing / replacing glazing pins / fasteners	4		
Inserting new glass / Applying new glazing compound			
Replacing broken pane of glass - Sketch			
Valid details	4		
Quality of sketch (excellent, good, fair)	5		
Part (c)			
Repainting window frame - Notes			
Removal of existing paint by sandpaper, scraper, chemical or heat gun	4		
Preparation of surfaces by sanding, taping of hinges, catches, glass perimeter	4		
Application of primer / undercoat / final coat	4		
Repainting window frame - Sketch			
Valid details	4		
Quality of sketch (excellent, good, fair)	5		
Total	50		



Scrúdú Ardteistiméireachta 2010 Leaving Certificate Examination 2010

# Scéim Mharcála Marking Scheme



Staidéar Foirgníochta Triail Phraiticiúil

Construction Studies
Practical Test

## **Construction Studies 2010 Marking Scheme – Practical Test**

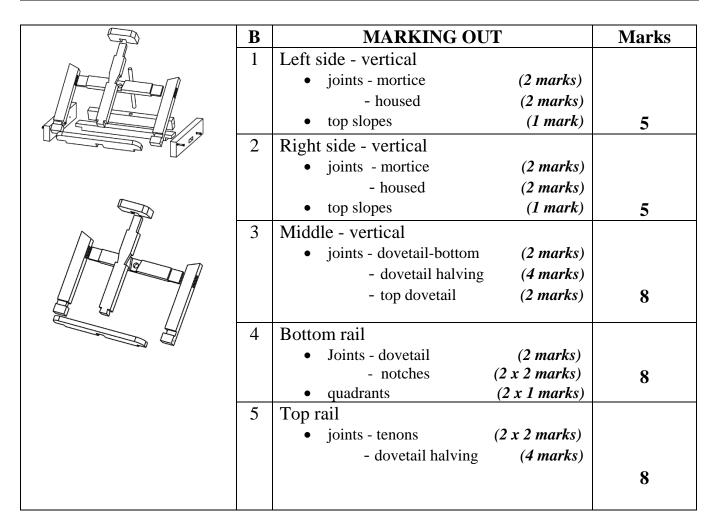
#### Note:

The artifact is to be hand produced by candidates without the assistance of machinery. However the use of a battery powered screwdriver is allowed.

Where there is evidence of the use of machinery for a particular procedure a penalty applies.

Component is marked out of 50% of the marks available for that procedure.

A	OVERALL ASSEMBLY	MARKS
1	Overall quality of assembled artifact	8
2	Dowel located and fitted correctly	3
3	Design and applied shaping in edges  • design	
	• shaping (2 x 2 marks)	4
	Total	15



6	Top sliding	(2 marks) (2 x 1 mark)	4
7	Base - left and right     mortices	(2 x 2 marks)	4
8	Base - middle rail tenons	(2 x 2 marks)	4
		Total	46

TWO SIDES	C	PROCESSING		Marks
$\Diamond$	1	Shaping sloped ends	(2 x 1 mark)	2
	2	Two mortices	(2 x 3 marks)	6
	3	Two housed joints	(2 x 5 marks)	10
			Total	18

MIDDLE VERTICAL	D	PROCESSING	Marks
	1	Dovetail - bottom  Slopes (2x2 marks) Shoulders (2x1 marks)	6
	2	Dovetail halving - centre  Sawing across grain Shaping slopes Paring trench  (4 x 1 marks) (2 x 2 marks) (2 marks)	10
	3	Shaping top dovetail  Sawing/ paring vertically (2 x 2 marks)  Sawing shoulders (2 x 1 marks)	6
The state of the s		Total	22

BOTTOM RAIL	E	PROCESSING		Marks
	1	Dovetail - centre		3
	2	Housed joint		
		• sawing (4 x	1 mark)	4
	3	Shaping curves $(2 \times 2)$	2 marks)	4
			Total	11

TOP RAIL	F	PROCESSING	Marks
	1	Two tenons  • sawing vertically (4 x 2 mark)  • sawing shoulders (4 x 1 mark)	12
	2	Dovetail trench  • sawing shoulders (2 x 1 mark)  • trenching (2 marks)	4
		Total	16

TOP SLIDING	G	PROCESSING	Marks
	1	Chamfers	2
	2	Dovetail	4
		Total	6

BASE SIDES	Н	PROCESSING	Marks
	1	Two mortices (2 x 3 marks)	6
	2	Holes - screws  • drilling and countersinking screws + position (4 x 1 marks)	4
		Total	10

BASE MIDDLE RAIL	Ι	PROCESSING		Marks
	1	Two tenons	(2 x 3 marks)	6
			Total	6

