Write your name here	
Surname	Other names
Julianie	Other Harries
	Centre Number Candidate Number
Edexcel GCSE	
Manufacturing (I	
	nology in Engineering and Manufacturing ctronics, Process Control, Computers,
Unit 3: Application of Tech Paper E: Electrical and Ele	nology in Engineering and Manufacturing ctronics, Process Control, Computers, Ternoon Paper Reference
Unit 3: Application of Tech Paper E: Electrical and Ele Telecommunications	nology in Engineering and Manufacturing ctronics, Process Control, Computers, ternoon Paper Reference

Instructions

- Use black ink or ball-point pen.
- **Fill in the boxes** at the top of this page with your name, centre number and candidate number.
- Answer **all** the questions.
- Answer the questions in the spaces provided
 - there may be more space than you need.

Information

- The total mark for this paper is 110.
- The marks for **each** question are shown in brackets
 - use this as a guide as to how much time to spend on each question.
- Questions labelled with an asterisk (*) are ones where the quality of your written communication will be assessed
 - you should take particular care on these questions with your spelling, punctuation and grammar as well as the clarity of expression.

Advice

- Read each question carefully before you start to answer it.
- Keep an eye on the time.
- Try to answer every question.
- Check your answers if you have time at the end.





SECTION A

Answer ALL questions.

Some questions must be answered with a cross in a box \boxtimes . If you change your mind about an answer, put a line through the box \boxtimes and then mark your new answer with a cross \boxtimes .

- 1 All of the products listed below belong to a manufacturing sector.
 - (a) Put a cross ⋈ in the **two** boxes below where the products belong to the **electrical** and **electronics** sector.

Supermarket receipt

Perfume

Welding hearth

DAB radio

Business card

Personal video recorder

(b) Put a cross ⊠ in the **two** boxes below where the products belong to the **computer** sector.

Wireless router

Recycled envelope

USB dongle

Office desk

Car phone holder

Document shredder

(Total for Question 1 = 4 marks)

(2)

(2)

- 2 The tables below show some components used in the manufacture of products.
 - (a) Complete Table 1 by naming each component.

(2)

Table 1

Component	Component name	Use
		Gives off light when current passes through. Current flows in one direction.
		A semi-conductor device commonly used to amplify or switch electronic signals.

(b) Complete Table 2 by explaining what each component is used for.

(4)

Table 2

Component	Component name	Use
	Potentiometer	
Fasy tudberd	Electrolytic capacitor	

(Total for Question 2 = 6 marks)

3 Draw a straight line to link each **Term** listed below to the correct **Key Area**.

Each Key Area can be used more than once.

Term Key Area

Bluetooth

Robotics

Modern materials

Polypropylene (PP)

Silicon

Control technology

Video conferencing

Computer aided manufacture (CAM)

Information and communications technology (ICT)

Polyvinyl chloride (PVC)

(Total for Question 3 = 7 marks)

4	PCB dr	PCB drills belong to the electrical and electronics sector.					
	(a) Name two other products from this sector, apart from a PCB drill, that utilise modern material in their manufacture.						
1.							
2 .							
	(b) (i)	State one modern material used in the manufacture of a product you named in 4(a).					
			(1)				
	(ii)	Explain two benefits to the manufacturer of using the modern material named in 4(b)(i).	(4)				
1.							
2 .							



	(c) (i)	State two smart materials used in the electrical and electronics sector.	(2)
1.			
2 .			
	(ii)	Describe the characteristics of one smart material named in 4(c)(i).	(2)
		(Total for Question 4 = 1	I marks)

•	nufacturers of electrical and electronic products.	
(a) De	scribe why a manufacturer would use CAD rather than traditional methods.	(2)
(b) (i)	State two benefits to the manufacturer of using CAM.	(2)
(ii)	Explain two benefits to the distributor when the manufacturer uses CAD an	ıd
(ii)	Explain two benefits to the distributor when the manufacturer uses CAD an CAM.	(4)
	Explain two benefits to the distributor when the manufacturer uses CAD an CAM.	



Systems and control technologies are widely used by manufacturers of electrical and electronic products.				
ns and control technology'.	(2)			
of a systems and control technology.				
xample of a systems and control technology.	(1)			
nal method this has replaced.	(1)			
its of using robotics in hazardous conditions.	(4)			
(Total for Questi	on 6 = 8 marks)			

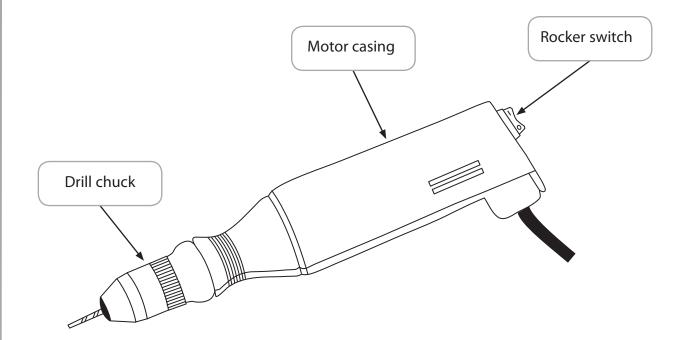
7	Handling information and data is an essential feature in electrical and electronic, process control, computers and telecommunications companies.	
	Explain one implication that information and data handling systems have for:	
	(a) marketing (3)	
	(b) materials supply. (3)	
	(Total for Question 7 = 6 marks)	
_	TOTAL FOR SECTION A = 50 MARKS	



SECTION B

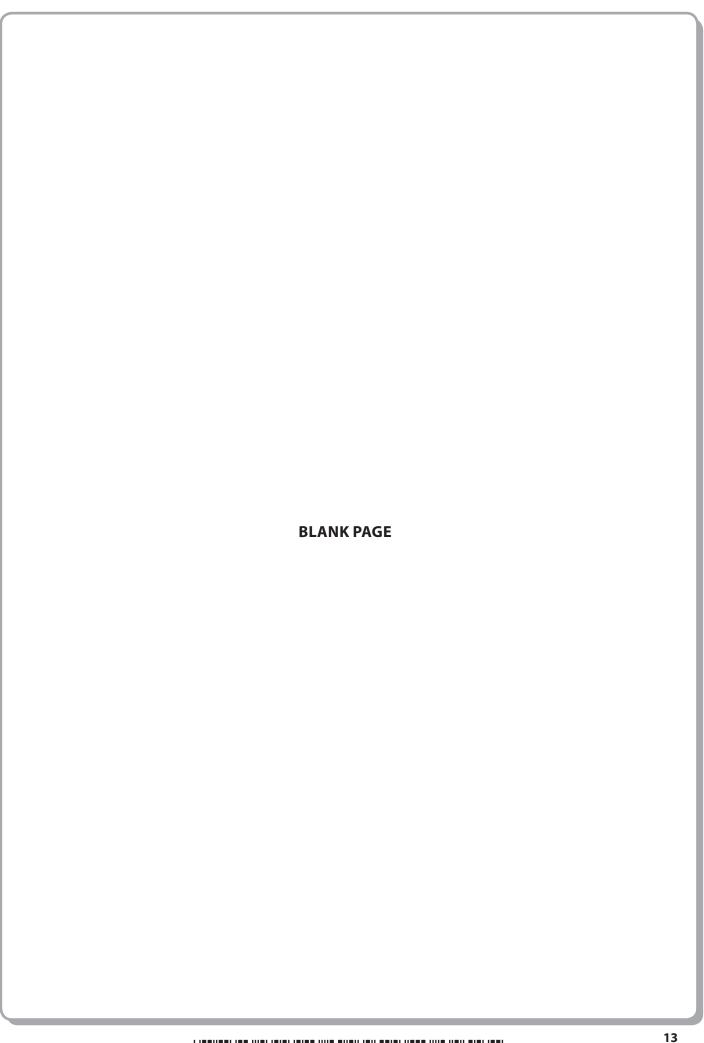
Answer ALL questions in Section B with reference to the manufacture of mass produced PCB drills.

The diagram below shows a PCB drill.



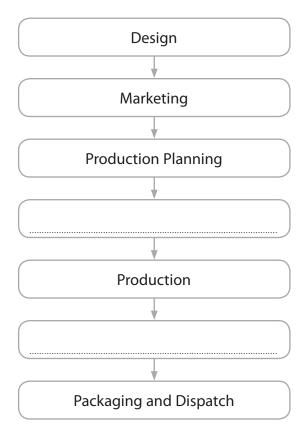
the function of the drill chuck	(3)
Drill chuck	
the function of the motor casing	
the function of the motor casing	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
	(3)
the function of the motor casing Motor casing	(3)

	(3)
ocker switch	
	(Total for Question 8 = 9 marks)



- **9** (a) The incomplete flow diagram below indicates some of the main stages in manufacturing PCB drills.
 - (i) Complete the flow diagram by writing the **two** missing main stages in manufacturing PCB drills.

(2)



(ii) State the stage where the PCB drills would be advertised on websites.

(1)

Stage

(b) Des	scribe the following two stages in the manufacture	e of PCB drills.
(i)	Production planning	(2)
		(3)
(ii)	Packaging and dispatch	
		(3)
	(**	Total for Question 9 = 9 marks)

(a) Sta	te a specific material commonly used for the drill chuck of a PCB drill.	(1)
(b) Inje	ection moulding is used in the manufacture of PCB drills.	
(i)	State three production processes, other than injection moulding, used during the manufacture of PCB drills.	(3)
	Process 1	
	Process 2	
	Process 3	
(ii)	Explain why injection moulding is a suitable process for producing the motor casing of the PCB drill.	
		(3)

		(3)
	(Total for Question	n 10 = 10 marks)
	(10000000000000000000000000000000000000	

11	Autom	ation is used in the manufacture of PCB drills.	
	(a) Exp	lain the term 'automation'.	(2)
	(b) (i)	Describe two examples of automation used at the production stage of the manufacture of PCB drills.	(4)
1			
2			
	(ii)	Explain one benefit to the manufacturer of applying a type of automation described in 11(b)(i).	(2)
	(iii)	Explain one benefit to the consumer of applying a type of automation described in 11(b)(i).	(2)

(c) Explain the difference between automation and mech	hanisation. (2)	
(Tot	tal for Question 11 = 12 marks)	

12 Communications technology and quality control play an important role in the manufacture of PCB drills.				
((a)	(i)	State two types of communications technology used at the design stage when manufacturing PCB drills.	(2)
1				(2)
2				
		(ii)	Using an example from 12(a)(i), describe one benefit of the use of communications technology at the design stage.	(2)
((b)	Dur	ing the manufacture of PCB drills, physical damage quality checks are carried	
		(i)	State one other quality check used during the production stage.	(1)
		(ii)	Describe how the quality check stated in 12(b)(i) would be carried out.	(2)

(iii) Explain the benefits of the use of quality control to the PCB drill end user.	(3)
(Total for Question 12 = 10 mark	(s)

13	The utilisation of modern technology in the manufacture of PCB drills has brought changes. Explain the effect of these changes for the workforce and the working environment.
	(Total for Question 13 = 4 marks)

14 Discuss the impact of the use of modern technologies on the sustainable manufacture of PCB drills.		
	(Total for Question 14 = 6 marks)	
	TOTAL FOR SECTION B = 60 MARKS	

TOTAL FOR PAPER = 110 MARKS

